

# LUMMIA TECHNICAL DATA



## PANEL CORE

- PB M2 ; Compliant with ANSI 208.1 – 2016 standards for physical properties.
- EPA TSCA Title VI compliant

## PANEL SIZE

- Dimensions: 5' X 9'
- Thicknesses: 1/4", 1/2", 5/8", 11/16", 3/4", 1", 1-1/8"

## SURFACE QUALITY STANDARDS

Crosscut	EN ISO 2409	< GT 2
Gloss rate	EN 13722	High Gloss > 90 GU (60°) Perfect Matt ≤ 6 GU (60°)
Microscratch resistance	DIN CEN TS 16611 (Method A)	≤ 20%
Scratch resistance	EN 438-2 with contrast material	High Gloss : 1.5 N Perfect Matt : 3.0 N
Chemical resistance	DIN 68861 part 1	Standard DIN 68930 fulfilled
Dry heat	EN 12722	7D (70°C +/- 2)
Wet heat	EN 12721	8B (70°C +/- 2)
Light fastness	EN 15187	Grey scale h ≥ level 4
Surface defect	AMK-MB-009 according to EN ISO 7823-3	Passed

Contact your Tafisa's representative for more information at [www.tafisa.ca/en/contact-us](http://www.tafisa.ca/en/contact-us)